# BY ORDER OF THE COMMANDER 913TH AIRLIFT WING

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Supply



PRECIOUS METALS RECOVERY PROGRAM (PMRP)

#### COMPLIANCE WITH THIS PUBLICATION IS MANDATORY

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This instruction implements AFPD 23-5 and AFMAN 23-110, Vol 6. It establishes user responsibilities for the economic recovery of silver, gold, and platinum family metals from excess and surplus precious metal-bearing materials.

### **SUMMARY OF REVISIONS**

This revision changes the AFPD it implements.

Supersedes 913 AWI 23-207, 27 February 1995

- **1. Program Objective.** To promote the economical recovery of precious metals from excess and surplus materials and the use of recovered precious metals as government furnished material and for other authorized Air Force use. The program covers silver, gold, platinum, palladium, radium, osmium, rhodium, ruthenium, and high content items assigned a Controlled Item Code (CIC) "R".
- **2. Scope.** This instruction applies to all base activities who are managing, receiving, storing, generating, or handling precious metals bearing scrap or waste, including precious metal spent from hyposolution, scrap film, battery cells, electric parts, and any other item that contains precious metal.

## 3. Responsibilities:

- 3.1. PMRP Project Officer. The Installation Commander will appoint in writing a PMRP Project Officer who will act as the focal point for all matters concerning the PMRP.
- 3.2. The PMRP Project Officer will:
  - 3.2.1. Ensure that a recovery program is established in all activities that may have harvested precious metals and that such program is in compliance with AFMAN 23-110, Vol 6.
  - 3.2.2. Maintain a list of organizations, organization monitor/alternate's name, telephone number, location and, as applicable, type of recovery equipment, kind of precious metals scrap generated,

- and the kind of fine precious metals and high precious metals content items used which are assigned a CIC "R".
- 3.2.3. Prepare a schedule for and visit each participating activity at least yearly for review of operations, documentation, and adherence to overall program requirements. Ensure corrective action is taken on any discrepancies.
- 3.2.4. Ensure applicable activities maintain appropriate auditable records and the records and quantities of material on hand are audited by disinterested personnel periodically but no less than two times per year.

### 3.3. All activities:

- 3.3.1. Will be required to maintain current operating instruction to reflect their respective collection, processing, auditing, and turn-in procedures.
- 3.3.2. Will maintain records for the use and turn-in of fine precious metals, scrap, and end items not on accountable supply records, and high content items assigned CIC "R", and will be subject to periodic review/audit by the PMRP monitor, and investigative agencies. Such records will contain the following data, as a minimum:
  - 3.3.2.1. Fine precious metals by bulk weight.
  - 3.3.2.2. Silver flakes harvested from electrolytic units, by troy weight and turn-in.
  - 3.3.2.3. Silver bearing sludge harvested from electrolytic units and stripping tanks by troy weight and turned in.
- 3.3.3. Will appoint, in writing, a PMRP monitor and alternate as required, with copies to the installation PMRP Project Officer.
- 3.3.4. Will initiate and maintain a self-inspection program to include as a minimum, AFI 31-209 requirements, periodic testing of hyposolution drained from electrolytic cartridge units to ensure units are operating properly, and compliance with receipt, issue, and turn-in requirements.
- 3.3.5. Will segregate precious metals bearing scrap from other scrap for turn-in. Items with Expendability-Repairability-Recoverability-Code (ERRC) designators of XF3 code "P", and XB3 code "N" are not throwaway items. When expanded (condemned), these items should be placed in an appropriate receptacle in the work place for periodic turn-in as scrap.
- 3.3.6. Precious metal bearing scrap will be safeguarded according to locally established procedures to prevent theft.
- 3.4. Generating activities will not transfer precious metals directly to the Defense Reutilization and Marketing Office (DRMO), but will turn them in to the Chief of Supply for transfer to DRMO. Prepare a DD Form 1348-1A (Issue Release/Receipt Document), and hand carry the precious metal to the Supply Inspection Element. The Inspection Element will receipt for the precious metal and return a copy of the DD Form 1348-1A to the activity.

3.5. Examples of Precious Metal-Bearing Property (Attachment 1) and Identification and Sources for Precious Metal-Bearing Items (Attachment 2) will assist personnel in identifying potential recoverable precious metals.

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#### **Attachment 1**

## **EXAMPLES OF PRECIOUS METAL-BEARING PROPERTY**

- **A1.1.** Listed below are DoD items that may contain economically recoverable precious metals:
  - A1.1.1. Silver-Bearing Items:
  - A1.1.2. Aircraft engine bearings, bushings, ring assemblies, link pins, slip rings, counterweights, gears and numerous other small parts
  - A1.1.3. Amalgam (silver and mercury)
  - A1.1.4. Anodes
  - A1.1.5. Assemblies, electrical
  - A1.1.6. Batteries (silver/copper, silver/cadmium, silver/zinc, and silver/magnesium)
  - A1.1.7. Blanking scrap punchings
  - A1.1.8. Brazing alloys
  - A1.1.9. Bullion
  - A1.1.10. Chemical salts
  - A1.1.11. Clad bimetal parts
  - A1.1.12. Contacts
  - A1.1.13. Cyanide plating solutions and anode butts
  - A1.1.14. Dental wire, tubes, strips, pellets and silver alloy powder
  - A1.1.15. Desalting kits
  - A1.1.16. Drugs (silver protein, silver iodate, silver nitrate and silver sulfate)
  - A1.1.17. Electrical/electronic relays
  - A1.1.18. Electric motor brushes
  - A1.1.19. Flake (from hypo solution recovery systems)
  - A1.1.20. Granulated powders
  - A1.1.21. Jewelry sweeps
  - A1.1.22. Mirroring solutions
  - A1.1.23. Photographic film (photo negatives, industrial/medical X-ray and lithographic)
  - A1.1.24. Photographic hypo solution
  - A1.1.25. Photographic paper
  - A1.1.26. Plated hooks or nodules
  - A1.1.27. Plated electrical/electronic parts
  - A1.1.28. Plated serving pieces

- A1.1.29. Plated utensils
- A1.1.30. Plated wire
- A1.1.31. Plating filters
- A1.1.32. Plating sludges/precipitates
- A1.1.33. Plating solutions
- A1.1.34. Radar antennas
- A1.1.35. Receiver assemblies
- A1.1.36. Resins
- A1.1.37. Silver-lined bearings (from diesels, locomotives or aircraft)
- A1.1.38. Sterling silver
- A1.1.39. Wave guides
- A1.1.40. Wiping rags

# **A1.2.** Gold-Bearing Items:

- A1.2.1. Brazing alloy
- A1.2.2. Circuit boards and connectors
- A1.2.3. Copper amalgam plates
- A1.2.4. Dental sweeps (may also contain silver)
- A1.2.5. Dental scrap (up to 70 percent pure gold)
- A1.2.6. Dental wire (gold alloy)
- A1.2.7. Electron tubes
- A1.2.8. Eyeglass frames
- A1.2.9. Gold-bearing ion-exchange resins
- A1.2.10. Gold chemical ware and anodes
- A1.2.11. Gold-clad parts/connector pins
- A1.2.12. Gold salts/chemicals, solders
- A1.2.13. Gold solutions, sludges and precipitates
- A1.2.14. Gold wire
- A1.2.15. Jewelry and optical scrap
- A1.2.16. Relay/contact points
- A1.2.17. Semiconductor plates
- A1.2.18. Transistors and diodes
- A1.2.19. Uniform buttons

## A1.2.20. Military decorations/insignia

## **A1.3.** Platinum/Platinum Family-Bearing Items:

- A1.3.1. Aircraft magneto and relay contact points
- A1.3.2. Aircraft spark plugs
- A1.3.3. Bracket, breaker and spring assemblies for aircraft magnetos
- A1.3.4. Dental alloy and dentures
- A1.3.5. Dental wire (platinum alloy)
- A1.3.6. Detonator fuses
- A1.3.7. Electronic tube grids
- A1.3.8. Evaporators and evaporator dishes
- A1.3.9. Laboratory ware, anodes, cathodes and crucibles
- A1.3.10. Platinum and platinum group catalysts
- A1.3.11. Platinum foil
- A1.3.12. Relays
- A1.3.13. Safety burst discs
- A1.3.14. Salts and derivatives
- A1.3.15. Semiconductors and resistant alloys
- A1.3.16. Solenoid switches (platinum)
- A1.3.17. Spark plug, resistor type, platinum electrode
- A1.3.18. Spinnerets and feeder dies
- A1.3.19. Switch contacts
- A1.3.20. Telephone switchboards (palladium)
- A1.3.21. Thermocouple wires
- A1.3.22. Triodes for various transmitting amplifiers
- A1.3.23. Voltage regulators

#### **Attachment 2**

### IDENTIFICATION AND SOURCES FOR PRECIOUS METAL-BEARING ITEMS

- **A2.1.** SOURCES: Specific sources of precious metals are provided below to assist personnel in identifying precious metals.
  - A2.1.1. Electronic Scrap. Precious metals bearing electronic scrap will be segregated and sorted (if necessary) into the appropriate SCL code. Precious metals bearing electronic scrap may contain any of the precious metals, either solely or in combination.
  - A2.1.2. Circuit Boards/cards
  - A2.1.3. Circuit breakers
  - A2.1.4. Connectors
  - A2.1.5. Contacts
  - A2.1.6. Plugs
  - A2.1.7. Relays
  - A2.1.8. Switches
  - A2.1.9. Wave guides
  - A2.1.10. Wiring

## A2.2. Silver:

- A2.2.1. Aircraft engine bearings, bushings, ring assemblies, link pins, slip rings, counterweights, gears, and numerous other small parts.
- A2.2.2. Amalgam pellets
- A2.2.3. Buss bars
- A2.2.4. Cyanide plating solutions and anode butts
- A2.2.5. Dental amalgam (contains silver and mercury)
- A2.2.6. Dental wire, tubes, strips, pellets, powder (silver alloy)
- A2.2.7. Desalting kits
- A2.2.8. Drugs (silver protein, silver iodate, silver nitrate, silver sulfate).
- A2.2.9. Film and paper (aerial, X-ray and photographic film, prints and papers).
- A2.2.10. Jewelry
- A2.2.11. Mirroring solutions
- A2.2.12. Plated or washed silver surfaces
- A2.2.13. Radar antennas
- A2.2.14. Receiver assemblies

- A2.2.15. Relay contact points
- A2.2.16. Tableware
- A2.2.17. Silver-cell batteries (aircraft, missile, torpedo)
- A2.2.18. Silver clad base metal
- A2.2.19. Silver-bearing jet engine parts
- A2.2.20. Silver sludges, precipitates, chloride, oxide, nitrate, and silver salts.
- A2.2.21. Silver solders and brazing alloys
- A2.2.22. Silver solders and brazing alloys

#### **A2.3.** Gold:

- A2.3.1. Brazing alloy (gold)
- A2.3.2. Copper amalgam plates
- A2.3.3. Dental bench sweepings (contain silver and gold)
- A2.3.4. Dental scrap (up to 70% pure gold)
- A2.3.5. Dental wire (gold alloy)
- A2.3.6. Gold bearing ion-exchange resins
- A2.3.7. Gold chemical ware and anodes
- A2.3.8. Gold clad parts and connector pins
- A2.3.9. Gold salts, chemicals, solders
- A2.3.10. Gold solutions, sludges, and precipitates
- A2.3.11. Jewelry and optical scrap
- A2.3.12. Medals
- A2.3.13. Plated semiconductors
- A2.3.14. Plating books, hangers, and wires
- A2.3.15. Relay and contact points
- A2.3.16. Transistors and diodes
- A2.3.17. Uniform emblem and buttons

### **A2.4.** Platinum Group:

- A2.4.1. Aircraft magneto and relay contact points
- A2.4.2. Aircraft spark plugs
- A2.4.3. Bracket, breaker assembly, and spring assembly for magneto assemblies for aircraft engines
- A2.4.4. Dental alloys and dentures
- A2.4.5. Dental wire (platinum alloy)

- A2.4.6. Detonator fuses
- A2.4.7. Electronic diodes and parts
- A2.4.8. Electronic tube grid
- A2.4.9. Evaporators and evaporate dishes
- A2.4.10. Laboratory ware, anodes, cathodes and crucibles
- A2.4.11. Platinum and platinum group catalysts
- A2.4.12. Platinum foil
- A2.4.13. Platinum group class materials
- A2.4.14. Platinum resistor furnace coils
- A2.4.15. Safety burst discs
- A2.4.16. Salts and derivatives
- A2.4.17. Semiconductors and resistant alloys, solenoid switches (platinum)
- A2.4.18. Spark plug, resistor type, platinum electrode
- A2.4.19. Spinnerets and feeder dies
- A2.4.20. Telephone switchboards (palladium)
- A2.4.21. Thermocouple wires
- A2.4.22. Triodes for various transmitting amplifiers
- A2.4.23. Voltage regulators

**A2.5.** Aircraft Structure Components Containing Precious Metals. Some aircraft components using honeycomb design, such as F-4 series (Phantom) aircraft stabilizers and C-141 aircraft flame cone assemblies, contain recoverable silver (silver brazing). Such precious metals bearing components will not be offered for sale but will be downgraded to scrap and reported for precious metals recovery.